

Date: Wednesday, 12/5/2007 2:59:12 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ABRASION STRIP		
Job Number	: 36161					
Estimate Number	: 10067					
P.O. Number	: N/A		Part Number	: D2856400		
This Issue	: 12/5/2007 S.O. No. : N/A		Drawing Number	: D2856 REV A		
Prsh Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 35900		Material	: N/A		
Written By	:		Due Date	: 1/3/2008 Qty: 216 Um: Each		
Checked & Approved By	:					
Comment	: Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K J/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>5209</u> <u>Co 7/12/05</u> <u>216</u> Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll Specify for Clear Tape		
2.0	3M8681 4	Abrasion Strip 4"
Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s) ABRASION STRIP		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK Ensure Material certification comply to Dwg D		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>STY10</u> <u>Co 8/01/05</u> <u>216</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: A Date: 08/01/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/5/2007 2:59:12 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 36161

Part Number: D2856400

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Q16

Comment: FINAL INSPECTION/W/O RELEASE

28/01/11

Job Completion



U 28/01/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

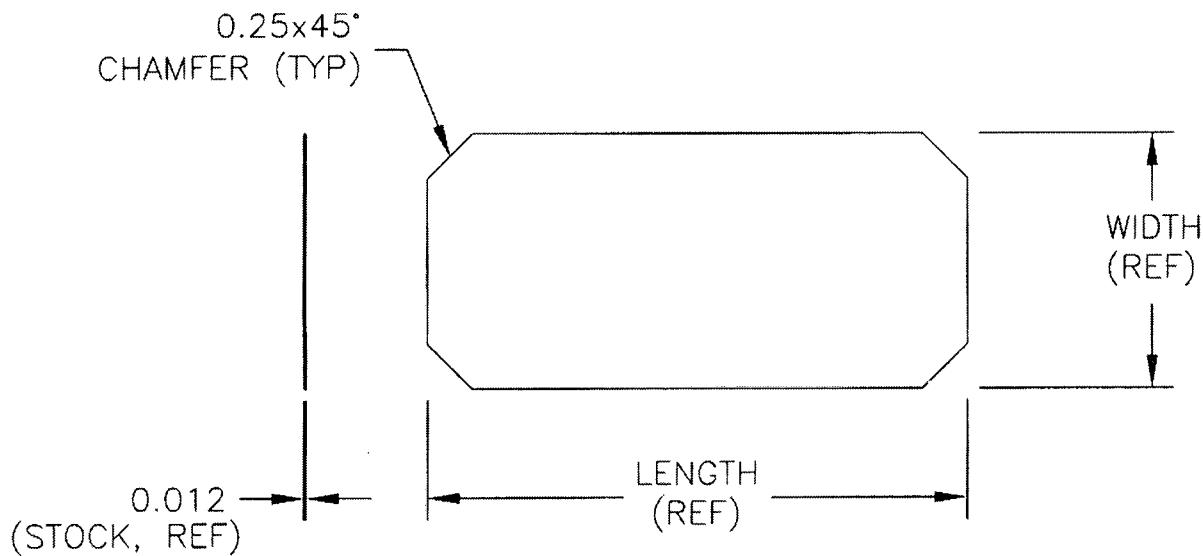
NOTE: Date & initial all entries



DESIGN	DP	DRAWN BY	DP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>A</i>	APPROVED	<i>A</i>	DRAWING NO. D2856
DATE	00.11.17	TITLE	ABRASION STRIP	REV. A SHEET 1 OF 1
				SCALE NTS
	A	00.11.17	NEW ISSUE	

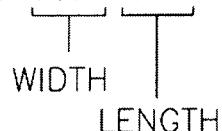
RELEASED
(00.11.24 - #)

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP



EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

Owner PERRYC
Order Number : 90420
Packing Slip ID : 236804

VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

LIVRE A / SHIP TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

BON COMM. / P.O.# : P000005209

CLIENT/CUSTOMER : DARTAEROSP

TERMES /TERMS : Net 30 Days

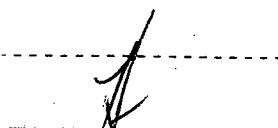
DATE REQUISE/REQUIRED : Jan 09 2008

DATE COMM./ORDER : Dec 06 2007

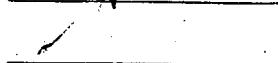
DATE LIVRE/ SHIP : 01/08

LIVRE / SHIP VIA : FEDEX/COL 151-793-240 FEDERALEXP 863830339319

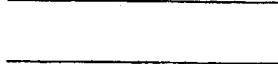
ITEM	Description	LIVRE/SHIPPED	SUSPEND/B.O.	Verified
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4 Lot#7347 DOM:Dec-13-07 EXP:Dec-13-09 C of C	2. RL		<input checked="" type="checkbox"/>
Picking ID	236765			

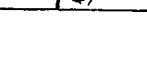
EMBALLE PAR / PACKED BY : 

QTY/QTE PKG : 1 Bx

RECU PAR / RECEIVED BY : 

POIDS / WEIGHT : 94

DATE - TRANSACTION : 

EMPLACEMENT / LOCATION : 

3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 33828

CUSTOMER ITEM: 8681HS-4

ORDER #: L02763-002

ITEM ID: 70006192895

ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)

DIMENSION/SIZE/TYPE: 4 INX 36 YD

SHIPPED QUANTITY : 2 UNIT: ROLL

SHIP DATE : 01/04/2008

LOT NUMBER

7347 MANUFACTURING DATE DECEMBER 13, 2007 EXPIRY DATE DECEMBER 13, 2009

SHIPPED TO: A E BLAKE SALES LTD
31 ESTATE DRIVE
TORONTO, ON
TORONTO

ON CA

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 01/07/2008

IMPORTANT NOTICE TO PURCHASER: THE FOLLOWING IS MADE IN LIEU OF ALL EXPRESS
OR IMPLIED RIGHTS, WARRANTIES AND CONDITIONS, STATUTORY OR OTHERWISE:
SELLERS AND MANUFACTURERS ONLY OBLIGATION SHALL BE TO REPLACE SUCH QUANTITY
IF THE PRODUCT PROVED TO BE DEFECTIVE. NEITHER SELLER NOR MANUFACTURER SHALL
BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, DIRECT OR CONSEQUENTIAL ARISING OUT
OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. BEFORE USING, USER SHALL
DETERMINE THE SUITABILITY OF THE PRODUCT FOR HIS INTENDED USE, AND THE USER
ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.
THE FOREGOING MAY NOT BE ALTERED EXCEPT BY AN AGREEMENT SIGNED BY THE OFFICERS
OF SELLER AND MANUFACTURER.

A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

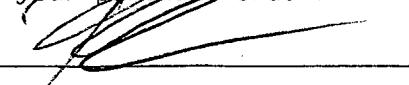
Date Jan 08 2008
VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 90420
Packing Slip ID : 236804
BON COMM. / P.O.# : PO00005209

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4 Lot#7347 DOM:Dec-13-07 EXP:Dec-13-09 C of C	2.	RL	

We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: 

Montreal - Toronto